Tuesday, 13/05/2008 9:28:07 AM Julie Lecocq User: : CU-DAR001 Dart Helicopters Services Customer : 39222 Job Number : 10725 **Estimate Number** P.O. Number : 13/05/2008 S.O. No. : This Issue : NC Prsht Rev. : // Туре First Issue : 38815 Previous Run Written By Checked & Approved By : Est Rev:B 02.06.13 Comment **Additional Product** Job Number: Seq. #: 1.0 M303R0500

2.0

3.0

QC2

Process Sheet

Drawing Name : BUSHING

: D2652 **Part Number** D2652 REV A **Drawing Number**

Project Number : N/A **Drawing Revision**

Material

NG

: 05/06/2008 **Due Date**

Qty: 300 Um: Each

.

Machine Or Operation: Description:

303 Round Bar 0.500"

: MACHINED PARTS

Now machined in house.

Comment: Qty.: 0.0578 f(s)/Unit Total: 17.3250 f(s)

Material:303 ss .500" Round Bar

(M303R0500) Batch: M 106996

Comment: 1-TURN AS PER FOLIO FA250 & DWG D2652

FOLIO REV: 41 DWG REV: 4

2-DEBURR AS REQUIRED

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK

Comment: SECOND CHECK 5.0

PACKAGING 1 PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock 1 Location:

Dart Aerospace Ltd

W/O:	:		WORK ORDER CHANGES							
DATE	STEP	v ·	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
			•							
L										
; L										
Part No		:	PAR #: Fault Category:	NCP: Vec	No DO	١.	Date:			

QA: N/C Closed: ____ Date: ___

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B		Verification	Annroval	Annroval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto		

NOTE: Date & initial all entries

Date: User:

Tuesday, 13/05/2008 9:28:07 AM

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 39222

Part Number: D2652

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-05-26

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES							
DATE STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Dark Na		DAD #			_				

Part No:	 PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
			QA: N/C Closed:	Date:
NCR:	,	WORK ORDER NON-CON	FORMANCE (NCR)	

NCR:		WORK ORDER HON-CONFORMANCE (NCK)							
		Description of NC	Corrective Action Section B			Verification	Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector	
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		•							
		,							

NOTE: Date & initial all entries

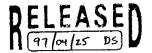
DART AEROSPACE LTD	Work Order:	39222
Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652 Rev: A		Page 1 of 1

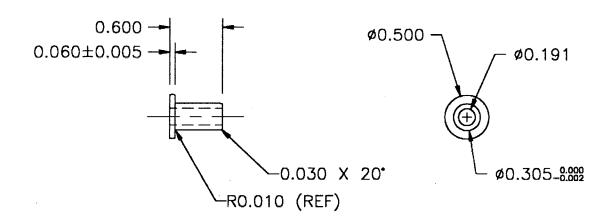
Inspection Dwg	: D2652 Rev	ν: A				Р	age 1 of 1
	FIRS	T ARTICLE II	NSPECTI	ON CHI	ECKLIST		
		X First Arti	<u> </u>		otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Co	mments
0.600	+/-0.010	. 602					
0.060	+/-0.005	.058		_			
Ø0.305	-0.002/+0.000	8.304	•				
Ø0.191	+0.005/-0.000	8.191	V			,	
Ø0.500	+/-0.010	Ø .499	√				
0.030 x 20°	+/-0.010	.030× 40°	V,				-
R0.010	+0.010/-0.000	010.8	J				
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Measured by:	nnt/IL	Audited by:	DIN.	F	Prototype App		N/A
Date:	08/05/15	Date:	08/05/1	<u> </u>		Date:	NA
Rev Date Change Revised by Approved							

Rev	Date	Change	Revised by	Approved
Α	03.12.12	New Issue	KJ/RF	· #



DESIGN	DRAWN BY	DART AEROSPA FAIRCHILD INTERNAT	
CHECKED	APPROVED	DRAWING NO.	REV. A
BW	DIE	D2652	SHEET 1 OF 1
DATE		TITLE	SCALE
97:03:25		BUSHING	1:1





MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI OIB UNLESS OTHERWISE NOTEBOOPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY SUBJECT TO AMENDMENT

WITHOUT NOTICE